

Date: Wednesday, 3/21/2007 1:59:07 PM  
User: Kim Johnston

# Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : GASKET
Job Number : 31400	
Estimate Number : 12789	
P.O. Number : <i>N/A</i>	Part Number : D35531
This Issue : 3/21/2007 S.O. No. : <i>N/A</i>	Drawing Number : D3553 REV A
Prsht Rev. : NC	Project Number : <i>N/A</i>
First Issue : <i>N/A</i> Type : SMALL /MED FAB	Drawing Revision : A
Previous Run : <i>N/A</i>	Material : <i>N/A</i>
Written By : <i>[Signature]</i>	Due Date : 3/30/2007 Qty: 10 Um: Each
Checked & Approved By : <i>[Signature]</i> 07.03.21	
Comment : Est Rev: A New Issue 07-03-08 ec	



## Additional Product

Job Number: 



Seq. #:	Machine Or Operation:	Description :
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1.0	MNEO60S063	NEOPRENE SHEET 0.063
		



Comment: Qty.: 0.1103 sf(s)/Unit Total : 1.1025 sf(s)  
NEOPRENE SHEET 0.063 *m103104 ml 07 04 03* 10

2.0	WATER JET	FLOW WATER JET
		



Comment: FLOW WATER JET  
1-Cut as per Dwg D3553  
Dwg Rev: *A*  
Prog Rev: *A* *ml 07 04 03* 10  
2-Deburr if necessary

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
		

Comment: INSPECT PARTS AS THEY COME OFF MACHINE *ml 07 04 04* 10

4.0	QC8	SECOND CHECK
		

Comment: SECOND CHECK *For 04-04 (10)*

5.0	PACKAGING 1	PACKAGING RESOURCE #1
		

Comment: PACKAGING RESOURCE #1  
Identify and Stock  
Location: *EF 07/04/04 (10)*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: RP Date: 07/04/05  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 3/21/2007 1:59:07 PM  
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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 31400

Part Number: D35531

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(10)

Comment: FINAL INSPECTION/W/O RELEASE

FB 07/04/05

Job Completion



U 07.04.04

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

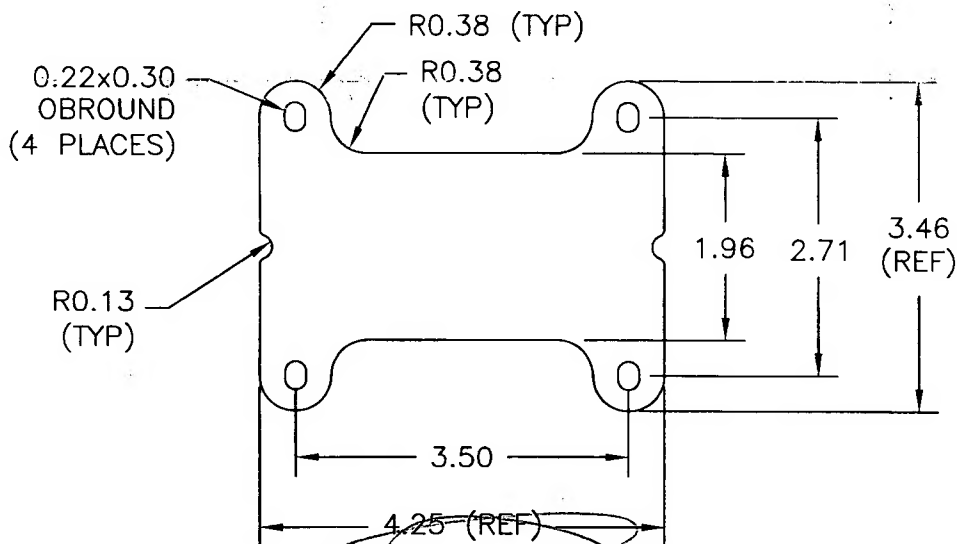
**NOTE:** Date & initial all entries

**DART**

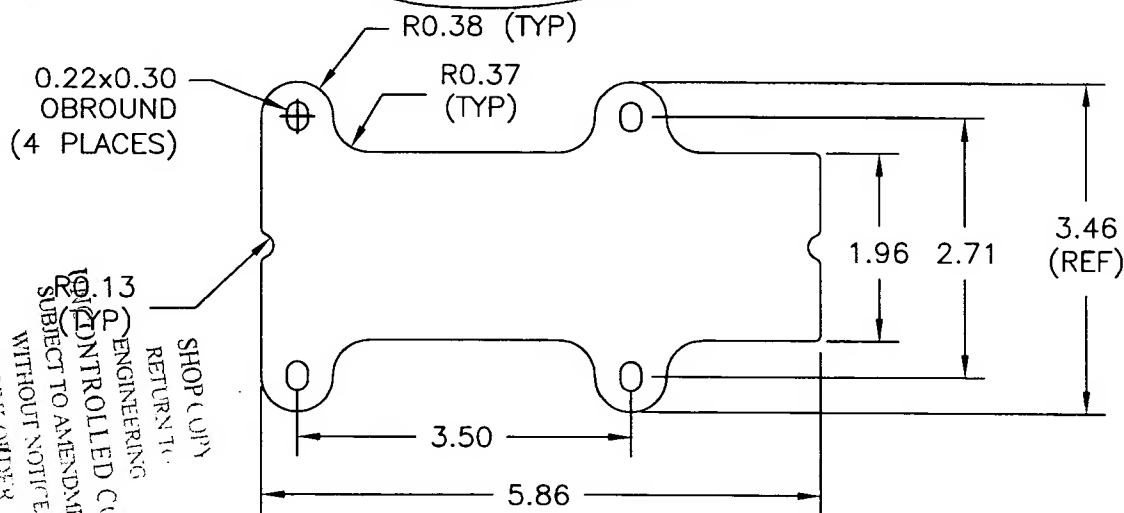
RELEASED

07.02.28

DESIGN	DRAWN BY	DART AEROSPACE USA, INC.	
PH	PH	PORT HADLOCK, WA	
CHECKED	APPROVED	DRAWING NO.	REV. A
PH	PH	D3553	SHEET 1 OF 1
DATE	TITLE	SCALE	
07.01.11	GASKET	1:2	
A	07.01.11	NEW ISSUE	



**D3553-1 GASKET**



**D3553-3 GASKET**

**D3553-1/-3 GASKET**

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF. DART SPEC M-NEO60-S.063)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) PART IS SYMMETRICAL ABOUT CENTERLINE

SHOP COPY  
RETURN TO  
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CONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 31400

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DART AEROSPACE LTD		Work Order: 31400
Description: Gasket		Part Number: D3553-1
Inspection Dwg: D3553 Rev: A		Page 1 of 1

### FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Inspection Sheet Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
A 0.22x0.30	+/-0.030	0.22x0.30	✓		VERN	
B 3.50	+/-0.030	3.50	✓		VERN	
C 4.25	+/-0.030	4.25	✓		VERN	
D 1.96	+/-0.030	1.96	✓		VERN	
E 2.71	+/-0.030	2.71	✓		VERN	
F 3.46	+/-0.030	3.46	✓		VERN	
G						
H						
I						
J						
K						
L						
M						
N						
O						
P						
Q						
R						
S						
T						
U						
V						
W						
X						
Y						

Measured by: <i>MM. MM</i>	Audited by: <i>2</i>	Prototype Approval:	N/A
Date: 07 04 04	Date: 07 04 04	Date:	N/A

Rev	Date	Change	Revised by	Approved
		New Issue	KJ/RF	